

As Managing Director of Haughley Block Plant Ltd, I have implemented a behavioural safety programme which is founded on the belief that behaviour turns systems and procedures into reality. Safe behaviour at work is of paramount importance and, as such, needs to be treated as a critical work-related skill.

Our continuing aim will be to promote an understanding of safety and to identify how we can positively influence behaviour. It is estimated that up to 90% of workplace injuries are caused by unsafe behaviour. Haughley Block Plant Ltd will operate a number of initiatives to support a reduction in this type of incident;

- > Visible health and safety leadership is invaluable and, as such, Factor Supervisors and Factory Managers will be trained in behavioural safety techniques through attending factory industry training.
- All employees will receive on-going training to recognise both safe and unsafe practices and are encouraged to stop unsafe activities and suggest improvements to working methods through attending on site Team Briefs, Toolbox talks and other factory training.
- > Through our Internal Reporting System, Suggestion Boxes and email, all employees will have the opportunity to make suggestions, provide feedback and voice concerns on factory safety issues.
- The Management Team are strongly committed to an 'Open Door' management style and operatives are encouraged to voice any concerns or opinions directly to Senior Managers in a relaxed environment.
- Operatives will receive feedback on their safety performance at the factory premises and actions resulting from their suggestions through a regular Newsletter.
- A yellow card warning system, where if operatives are found to be ignoring Safe Systems of Work, not wearing the required PPE for the task that they are carrying out, or not working in accordance with the work instructions etc they will be issued with a yellow card.
- > Two yellow cards within a 12-month period and they will be immediately suspended pending a disciplinary hearing within (one week) which may lead to a final warning or dismissal.

If you don't think it's safe, don't do it.

Challenge and report Factory Managers or Operatives that disregard safety instructions and procedures (you can remain anonymous).

Safety procedures, instructions, equipment, and tools have been provided to keep you safe! - following them will give you the best chance of doing a job safely.

Liam Clear Managing Director Haughley Block Plant Ltd

February 2024



Doc: Ref	HBP-HSEQ-POL012	Behavioural Safety	Policy Statement	Revision No:	02
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