

I accept that Haughley Block Plant Ltd activities can have a significant impact on the environment. In recognition of this responsibility, we will strive towards achieving a more sustainable future by minimising any adverse environmental impact where operational restraints and resources allow.

It is an accepted principal in my company that 'Best Value' should always be sought. In sustainable procurement terms this may mean the acceptance that more sustainable products and services may not always be the cheapest in the short term. However, whilst delivering best value in environmental terms the selection of such products will help to drive the market forward and will eventually lead to long term financial gain.

To this end, I aim to promote good standards of commercial practice by pursuing an environment procurement policy committed to the following: -

- Recognise the need to adopt and apply standards of ethical behaviour appropriate to our business activities.
- Comply with all applicable laws and regulations.
- Create and maintain management systems in place to operate in a legal, efficient and financially sustainable manner with continual improvement in the management of quality, health and safety, the environment and human resources.
- Communicate and work constructively with the supply chain to deliver sustainable policies and practices.
- Identify stakeholders affected by the activities of the organisation and its supply chains and be responsible for their needs.
- Operate with transparency and record and report all complaints and prosecutions and associated corrective actions.
- Respect international norms concerning human rights and labour practices and recognise fundamental rights at work including the abolition of child labour, forced or compulsory labour, the rights of freedom of association and collective bargaining, and the elimination of discrimination.
- Operate in a responsible manner to protect employees, contractors, and visitors.
- Use energy efficiently in the production of materials and products and minimise the emission of greenhouse gasses associated with these processes. Reduce fossil fuel consumption and utilise renewable sources of energy.
- Recognise the need to use all materials in the most appropriate and sustainable manner.
- Be responsible stewards of sites used by preventing pollution and recognising the importance of national heritage, ecological value and biodiversity during use and after the end of each site.
- Use water efficiently to minimise demand on potable water supplies and treat process water and site run-off effectively to mitigate against pollution risks.
- Manage all waste streams effectively by adopting the waste reduction hierarchy and minimise waste incinerated and disposed of to landfill without energy or material recovery.
- Recognise the social and environmental impacts of transportation and the need to adopt appropriate strategies to reduce adverse impacts.
- Continue to support sustainable communities by providing employment and economic activity through fair operating practices and recognise the importance of delivering a skilled and competent workforce.
- Liaise effectively with the local community and strive to develop mutual understanding and respect.
- Manage for long term financial performance. Provide stability and enable long term investment in social and environmental aspects which underpin the economy.
- Develop products that improve the quality and sustainability of the built environment.

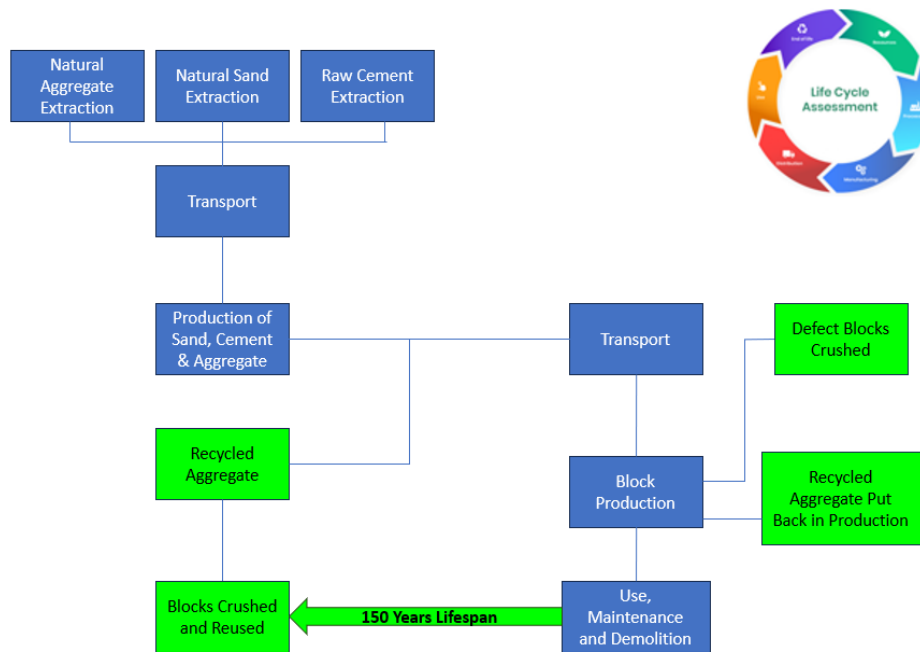
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- o Taking account of environmental costs and benefits which are relevant to the business, assessing whole life costs;
- o Evaluating the environmental performance of External Providers in providing products and services, including any relevant manufacturing processes.
- o Supporting environmental labelling schemes by buying products bearing such labels in preference to others, where they are available and provide value for money, taking into account whole life costs and benefits;

Raising and promoting awareness throughout the business to the environmental issues that affect procurement to help engender a culture, which is supportive.

Product circularity calls for a careful and sustainable handling of materials. It allows our products to remain in the cycle for as long as possible before they are finally recycled.

Our life-cycle perspective covers processes from raw extraction to end of life and further recycling as follows:



Liam Clear
Managing Director
Haughley Block Plant Ltd

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